

Plaslube® PA4/6 TL15 HS

Techmer Polymer Modifiers - *Polyamide 46*

General Information

General

Material Status	• Commercial: Active
Availability	• North America
Additive	• Heat Stabilizer • PTFE Lubricant: 15%
Features	• Heat Stabilized • Lubricated • Low Friction • Wear Resistant
Appearance	• Colors Available
Forms	• Pellets
Processing Method	• Injection Molding

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.27		ASTM D792
Molding Shrinkage - Flow (0.125 in)	0.032	in/in	ASTM D955
Water Absorption (24 hr)	1.2	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Break)	8500	psi	ASTM D638
Tensile Elongation (Break)	300	%	ASTM D638
Flexural Modulus	175000	psi	ASTM D790
Flexural Strength	9000	psi	ASTM D790
Coefficient of Friction			ASTM D1894
vs. Steel - Dynamic	0.080		
vs. Steel - Static	0.060		
Wear Factor	15	10 ⁻¹⁰ in ³ ·min/ft·lb·hr	ASTM D3702
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			ASTM D256
-40°F, 0.125 in	1.0	ft·lb/in	
73°F, 0.125 in	5.5	ft·lb/in	
Unnotched Izod Impact (0.125 in)	No Break		ASTM D4812
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	100		ASTM D785
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (66 psi, Unannealed)	430	°F	ASTM D648
Deflection Temperature Under Load (264 psi, Unannealed)	320	°F	ASTM D648
CLTE - Flow	4.4E-5	in/in/°F	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+14	ohms·cm	ASTM D257
Dielectric Strength (Method A (Short-Time))	550	V/mil	ASTM D149

